



# PlayStation®5










## Assembly Standard




### CFI-1000 Series



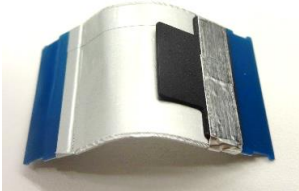

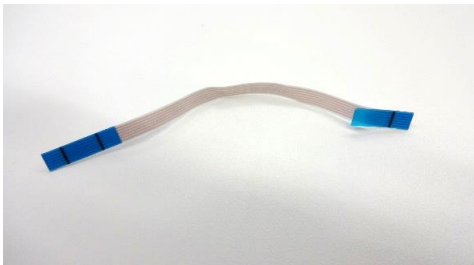



No.	Date	Revision		Description	Drawn by	Checked by	Approved by	Memo
1	20.11.06	1.0		The first				
2								
3								





No.	Picture					
1-1	<div><div><div><div><div></div><div>FAN GUARD LOWER</div></div><div><div></div><div>M.2 SHIELD</div></div></div><div><div></div><div>SHIELD ASSY, LOWER (E)</div></div><div><div></div><div>SHIELD ASSY, LOWER (D)</div></div><div><div></div><div>ANTENN (FRONT)</div></div><div><div></div><div>SHIELD ASSY, UPPER (MCB BLOCK Parts)</div></div><div><div></div><div>USB SHIELD</div></div><div><div></div><div>ANTENNA (REAR)</div></div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06



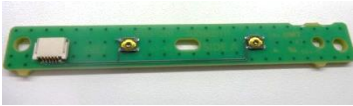
No.	Picture					
1-2	Cabinet parts					
						
	PANEL UPPER					
						
	PANEL LOWER E					
						
	PANEL LOWER D					
						
	CABINET ASSY, UPPER					
						
	INTAKE LOWER					
						
	CABINET LOWER E					
						
	CABINET LOWER D					
						
	CABINET ASSY (E), FRONT					
						
	CABINET ASSY (D), FRONT					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

No.	Picture					
1-3	<div><div><div><p>①SCREW M2.5X28</p></div><div><p>②SCREW (+P P tite Φ2 )</p></div><div><p>③SCREW P3X30</p></div><div><p>④SCREW M3X16(SHAPES)</p></div><div><p>⑤SCREW P3X10</p></div><div><p>⑥SCREW P3X17</p></div><div><p>⑦SCREW S2.5X22</p></div><div><p>⑧SCREW S2.5X5.7</p></div><div><p>⑨SCREW P3X10</p></div><div><p>⑩BASE CAP</p></div></div><div><div><div>No.</div><div>①</div><div>CABINET ASSY,UPPER(2)</div></div><div><div>No.</div><div>②</div><div>EDL-010(1) EDU-010(3) EDS-010(2)</div></div><div><div>No.</div><div>③</div><div>MCB BLOCK—ACDC(1) DC FAN(1) CABINET LOWER E(1) CABINET LOWER D(1)</div></div><div><div>No.</div><div>④</div><div>M.2 SHIELD(1)</div></div><div><div>No.</div><div>⑤</div><div>FAN(1)</div></div><div><div>No.</div><div>⑥</div><div>CABINET LOWER E(6) CABINET LOWER D(6)</div></div><div><div>No.</div><div>⑦</div><div>FAN(2) CABINET LOWER E(2) CABINET LOWER D(2)</div></div><div><div>No.</div><div>⑧</div><div>MCB BLOCK(41) MCB(2) BD DRIVE ( 1 )(With DRIVE)</div></div><div><div>No.</div><div>⑨</div><div>SPACER M.2(1)</div></div><div><div>No.</div><div>⑩</div><div>CABINET ASSY,UPPER – BASE ASSY(1)</div></div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06


No.	Picture				
1-4	Harness parts				
					
	CABLE, FLEXIBLE FLAT(FFC6EALS)	CABLE, FLEXIBLE FLAT(FFC6EASS)	CABLE, FLEXIBLE FLAT(40AUS)	HARNESS, POWER E-N (DRIVE4PAF)	
					
	CABLE, FLEXIBLE FLAT(FFC06EAL)	CABLE, FLEXIBLE FLAT(FFC09EAS)	CABLE, FLEXIBLE FLAT(FFC25EAS)	CABLE, FLEXIBLE FLAT(FFC40EAS)	
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06					





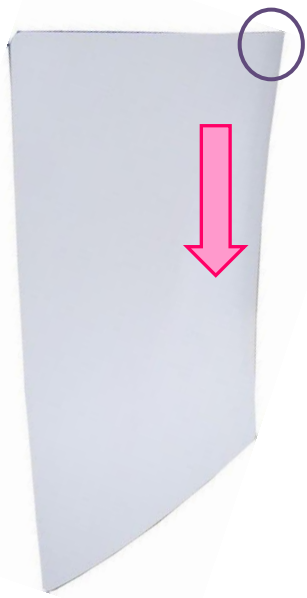
No.	Picture					
1-5	Adhesive, Cusion parts					
						
	SPACER M.2	SEAL , SCREW	HARNESS FASTENING TAPE	CONNECTOR SEAL(E)	CONNECTOR SEAL(D)	
						
	FFC FASTENING TAPE (Only for With BD Drive)	CUSHION (110X3X2)	CUSHION (5X15X2)	TAPE (ACDC)		
						
	GASKET M2 SIDE	GASKET USB FRONT	GASKET DRIVE			
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

No.	Picture				
1-6	Board				
					
	MCB BLOCK : EDM-010 COMPL(E)(M)ASSY		MCB BLOCK : EDM-010 COMPL(D)(M)ASSY		LED Board : EDL-010
					USB Board : EDU-010
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06					



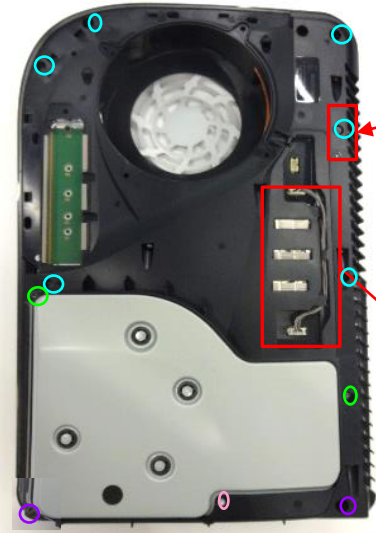




No.	Picture					
1-7	Component parts					
						
	BD DRIVE		POWER BLOCK (REGULATOR, SWITCHING)			
						
	FAN					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06


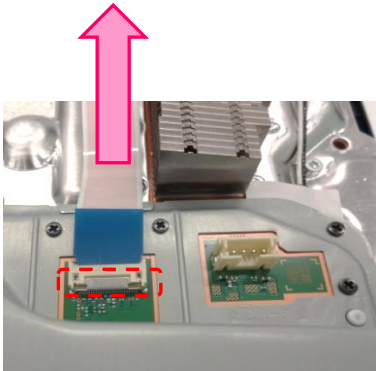


No.	Picture				
	<div>Disassembly</div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

No.	Picture				
2-1	Remove Panel				
	<div><div><div>Step 1</div><div></div><div>Pull up corner on the PS logo mark side, slide it in the direction of the arrow to remove the panel.</div></div><div><div><div>Step 2</div><div></div><div>PANEL LOWER E (With DRIVE)</div></div><div></div><div>PANEL LOWER D (Without DRIVE)</div></div><div>Turn the unit over and pull up corner on the PS logo side like PANEL UPPER. Slide in the direction of the arrow to remove the panel.</div><div><b>【Procedure】</b> Step1 : Remove the PANEL UPPER. Step2 : Remove the PANEL LOWER.</div></div>				


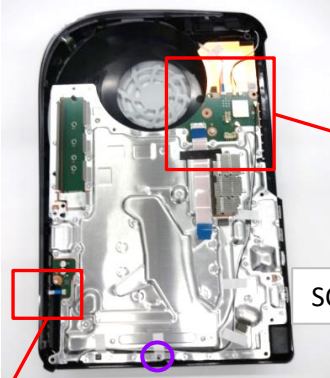
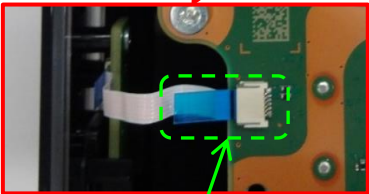
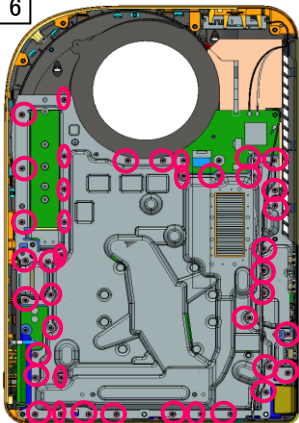

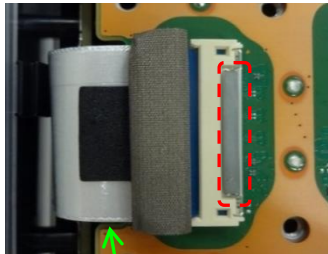

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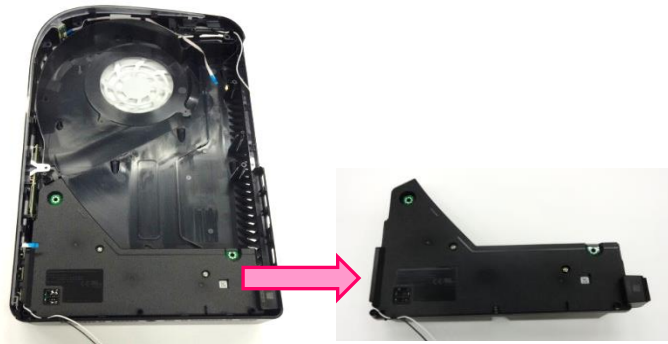



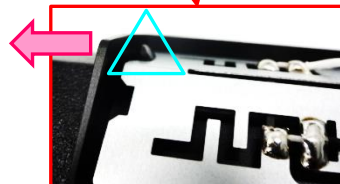
No.	Picture				
2-2	Remove FAN				
	<div><div><div><div><div>Step 1</div><div><div><div>With DRIVE</div><div>Without DRIVE</div></div><div><div>Pull up the central part, Remove lock finger point on both sides and remove the INTAKE LOWER.</div><div><div><div>Step 2</div><div><div>CONNECTOR SEAL(E) (With DRIVE)</div><div>CONNECTOR SEAL(D) (Without DRIVE)</div></div></div><div><div>Step 3、4</div><div><div><div>SCREW P3X10</div><div>SCREW P3X30</div><div>SCREW S2.5X22</div></div><div><div>...SCREW P3X10 ...SCREW P3X30 ...SCREW S2.5X22</div><div><div>...SCREW M3X16(SHAPES)</div></div></div><div><div>Step 5</div><div><div></div></div></div></div></div></div></div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
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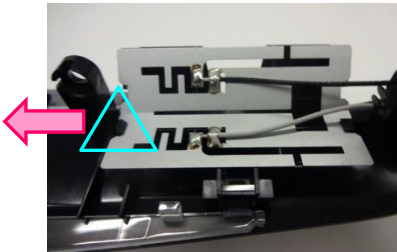

No.	Picture				
2-3	<div><div><div>Remove CABINET LOWER</div><div><div><div>Step 1, 2</div><div><div>SEAL , SCREW</div></div><div><div>Step 3</div><div><div>HARNESS, POWER E-N (DRIVE4PAF)</div></div></div><div><div>With DRIVE</div><div><div><div>●...SCREW S2.5X22</div><div>●...SCREW S2.5X5.7</div><div>●...SCREW P3X17</div><div>●...SCREW P3X42</div></div><div></div></div></div><div><div>Without DRIVE</div><div><div><div>●...SCREW S2.5X22</div><div>●...SCREW P3X17</div><div>●...SCREW P3X42</div><div>●...SCREW P3X30</div></div></div></div><div><div>Step 4</div><div><div>With DRIVE</div></div><div><div>Step 4'</div><div><div>Without DRIVE</div></div></div></div><div><div>【Procedure】</div><div>Step1 : Remove the SEAL,SCREW.</div><div>Step2 : Remove screw.</div><div>Step3 : Remove the HARNESS, POWER E-N (DRIVE4PAF). (With DRIVE)</div><div>Step4 : Remove the CABINET LOWER.</div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

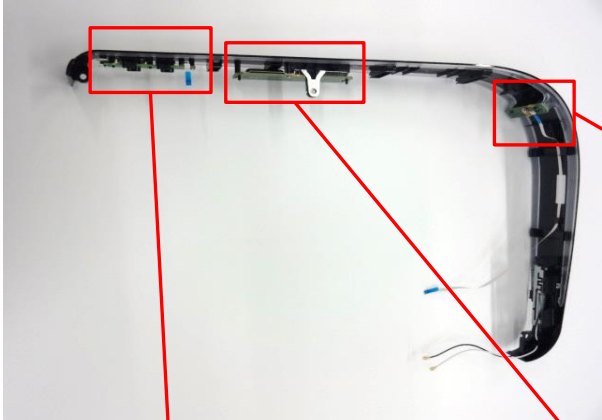
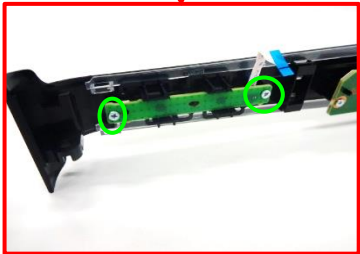

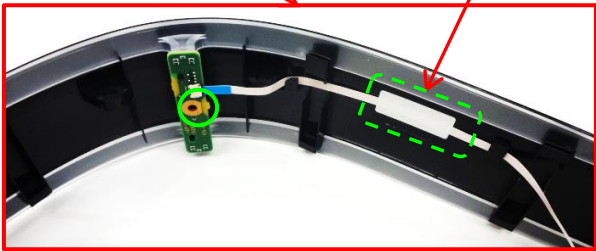

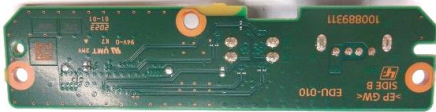
No. 2-4	Remove BD DRIVE					<div>【Procedure】</div> <div>Step1: Remove the FFC25EAS.</div> <div>Step2: Remove the DRIVE ASSY.</div>	
<div>Step 1</div> 		 <div>Push the thin sheet metal of  and pull it out in the direction of the arrow.</div>		<div>Step 2</div> 			
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06	



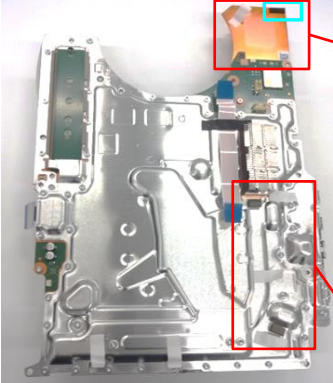

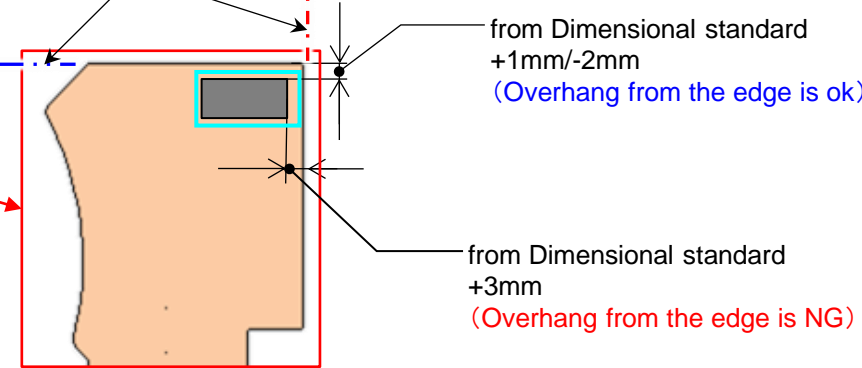
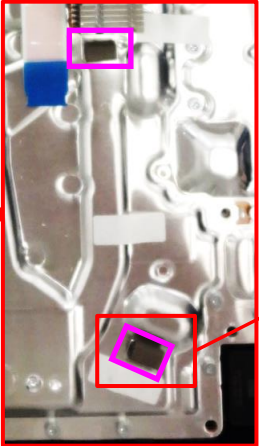
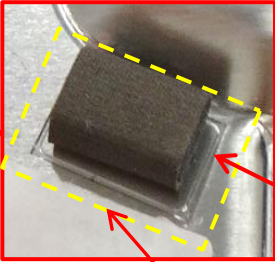

No.	Picture				
2-5	<div><div>Remove MCB BLOCK</div><div><div>Step 1</div><div>SCREW M2.5X28</div></div><div><div>Step 2, 3, 4</div><div>SCREW P3X30 (With DRIVE)</div></div><div><div>Step 5</div><div>CABLE, FLEXIBLE FLAT (FFC6EASS)</div></div><div><div>Step 6</div><div>SCREW S2.5X5.7</div></div><div><div>Step 7</div><div>SCREW S2.5X5.7</div></div><div><div>Step 8</div><div>CABLE, FLEXIBLE FLAT (40AUS)</div></div><div><div>Step 9</div></div><div><div>SCREW P3X30</div></div><div><div>CABLE, FLEXIBLE FLAT (FFC6EALS)</div></div><div><div>REAR ANTENNA</div></div><div><div>FRONT ANTENNA</div></div><div><div>SCREW S2.5X5.7</div></div><div><div>Push the thin sheet metal of [red dashed box] and pull out the black reinforcing plate in the direction of the arrow.</div></div></div>				
	<div><div>【Procedure】</div><div>Step1 : Remove SCREW M2.5X28.</div><div>Step2: Turn the unit over and remove the SCREW P3X30. (With DRIVE)</div><div>Step3: Remove FRONT, REAR ANNTENA cable from connector.</div><div>Step4: Remove the LED FFC.</div><div>Step5: Remove the SW FFC.</div><div>Step6: Remove SCREW S2.5X5.7.</div><div>Step7: Remove SHIELD ASSY, LOWER.</div><div>Step8: Remove the USB FFC.</div><div>Step9: Remove the MCB BLOCK.</div></div>				
No.	Part No.	Description	No.	Part No.	Description
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No.	Picture					
2-6	Remove POWER BLOCK					
	<div>Step 1</div> 		<div>【Procedure】</div> <div>Step1: Remove the POWER BLOCK.</div> <div>Step2: Remove the ANTENNA (FRONT) cable from the hook.</div> <div>Step3: Remove the ANNTENA(FRONT).</div>			
	<div>Step 2</div>  		<div>Step 3</div>  			
	<div>□ ...Hook</div>		<div>△ ...Tilt the lock finger point in the direction of the arrow to remove it.</div>			
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

No.	Picture				
2-7	Remove CABINET ASSY , FRONT				
	<div><div>Step 1</div></div> <div><div>Step 2</div><div> ...Hook</div></div> <div><div>Step 3</div><div> ...Tilt the lock finger point in the direction of the arrow to remove it.</div></div>				
No.	Part No.	Description	No.	Part No.	Description
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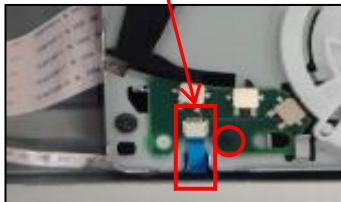
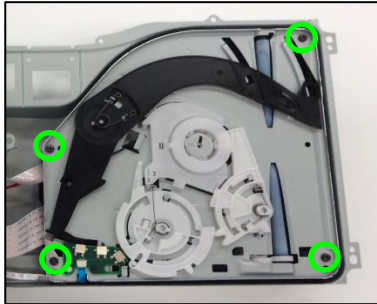

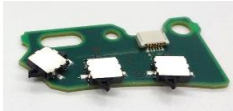



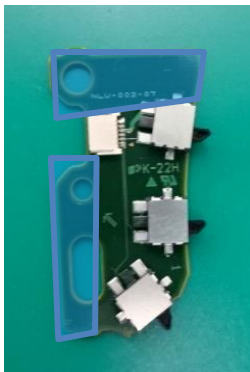




No.	Picture				
2-8	<div><div>Remove Small Board</div><div><div>SCREW (+P P tite φ2)</div><div><div>Step 1、2、3</div></div><div><div>Step 4、5、6</div></div><div><div>Step 7、8、9、10</div></div><div><div>○ ...SCREW (+P P tite φ2)</div><div><div>USB SHIELD</div></div><div><div>USB Board: EDU-010</div></div><div><div>HARNESS FASTING</div></div></div></div><div><div>【Procedure】</div><div>Step1: Remove SCREW (+P P tite φ2)x2.</div><div>Step2: Remove the FFC6EASS.</div><div>Step3: Remove the SW Board.</div><div>Step4: Remove SCREW (+P P tite φ2)x3.</div><div>Step5: Remove the USB SHIELD , the USB Board.</div><div>Step6: Remove the USB Board from the USB SHIELD.</div><div>Step7: Remove SCREW (+P P tite φ2)x2.</div><div>Step8: Remove HARNESS FASTING TAPE.</div><div>Step9: Remove the LED Board.</div><div>Step10: Remove the FFC6EALS.</div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1000 Series Assembly Standard
					DATE 2020/11/06

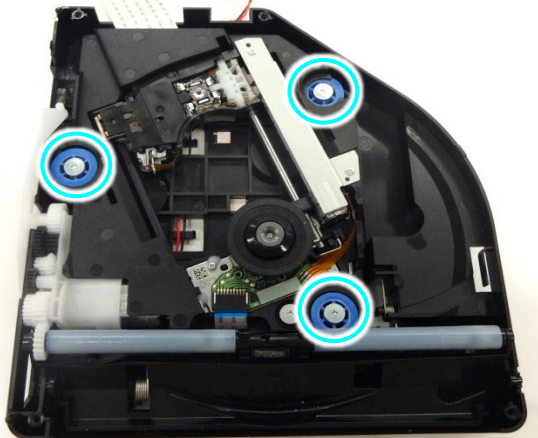

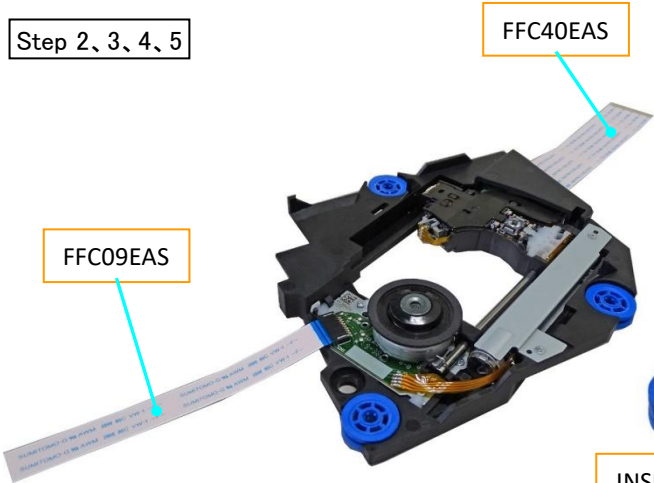

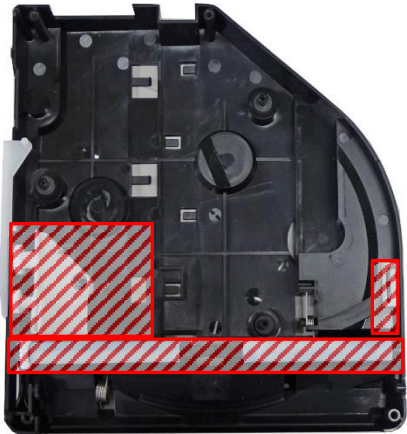
No.	Picture				
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No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1000 Series Assembly Standard
					DATE 2020/11/06


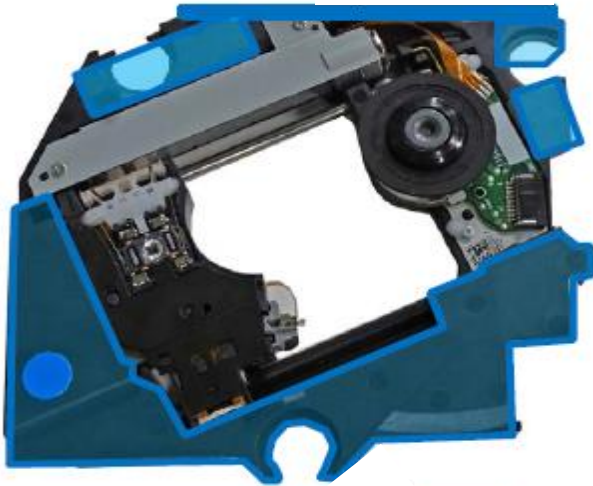

No.	Picture				
3-1	<div><div>MCB BLOCK ASSY</div><div><div>Step 1</div><div><div>With DRIVE</div></div><div><div>Without DRIVE</div></div></div><div><div>Dimensional standard</div><div><div>from Dimensional standard +1mm/-2mm (Overhang from the edge is ok)</div><div>from Dimensional standard +3mm (Overhang from the edge is NG)</div></div><div><div>Step 2</div><div><div>With DRIVE</div></div><div><div>Marking line</div><div>Don't stick out from the marking line, Paste GASKET DRIVE</div></div></div><div><div>【Procedure】 (With DRIVE) Step1 : Paste CUSHION(5X15X2). Step2 : Paste GASKET DRIVE.</div><div><div>...CUSHION(5X15X2)</div></div></div></div></div>				
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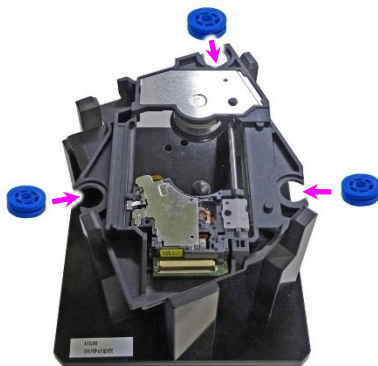
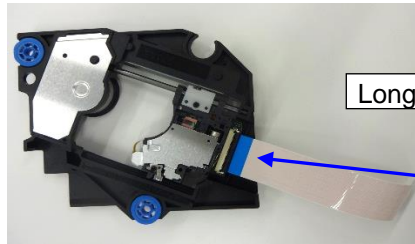
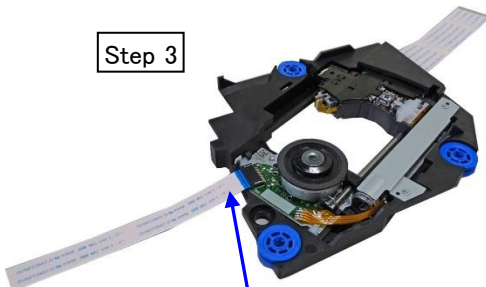






No. 3-2	BD DRIVE Disassembly (CASE)					Picture
<div>Step 1</div> <div>ASSY CASE BOTTOM</div> <div>CASE TOP</div> <div>TAPE AL(20X5)</div> <div>INSULATOR (BASE)</div>			<div>Step 2、3、4</div> <div>...SCREW M2x4</div> <div>...SCREW P2</div> <div>Step 6、7、8、9</div> <div>FFC40EAS</div> <div>MOTOR HARNESS</div> <div>FFC09EAS</div> <div>...SCREW M2x4</div>		<div>【Procedure】</div> <div>Step1: Remove the TAPE AL(20X5).</div> <div>Step2: Remove SCREW M2x4.</div> <div>Step3: Remove SCREW P2.</div> <div>Step4: Remove the ASSY CASE BOTTOM.</div> <div>Step5: Remove the INSULATOR (BASE).</div> <div>Step6: Remove FFC09EAS.</div> <div>Step7: Remove MOTOR HARNESS.</div> <div>Step8: Remove FFC40EAS.</div> <div>Step9: Remove SCREW M2x4 , the DRIVE Board.</div> <div>DRIVE Board: UHN-010</div>	
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No. 3-3	BD DRIVE Disassembly (FRAME COMPL ASSY)					Picture
<div>Step 1、2</div> <div></div> <div>FFC06EAL</div> <div></div>			<div>Step 3、4</div> <div></div>			<div></div> <div>•••SCREW M2x4</div> <div></div> <div>SW Board: NLU-002</div> <div></div> <div>•••SCREW B2.5</div>
<div>【Procedure】</div> <div>Step1: Remove FFC06EAL.</div> <div>Step2: Remove SCREW M2x4, the SW Board.</div> <div>Step3: Remove SCREW B2.5x6.</div> <div>Step4: Remove the TOP FRAME ASSY.</div>						
<div>【Note】</div> <div>Example of how to hold the SW board</div> <div>OK</div> <div></div> <div>Have a place where there are no SW board parts</div> <div>OK area to touch the SW board</div> <div>:OK area</div> <div></div> <div></div>						
<div>【Note】</div> <div>Do not touch the hatched area</div> <div>:OK area</div> <div></div> <div></div>						
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

No.	Picture				
3-4	<div><div>BD DRIVE Disassembly (BU)</div><div><div>Step 1</div><div><div><div>...SCREW P2</div></div></div></div><div><div>Step 2, 3, 4, 5</div><div><div><div>FFC09EAS</div><div>FFC40EAS</div></div><div><div>INSULATOR (BU)</div></div></div></div><div><div>【Procedure】</div><div>Step1 : Remove SCREW P2.</div><div>Step2: Remove BU.</div><div>Step3: Remove FFC09EAS.</div><div>Step4: Remove FFC40EAS.</div><div>Step5: Remove the INSULATOR (BU).</div></div><div><div>【Note】</div><div>FRAME BASE ASSY Handling Precautions</div><div>Do not touch the hatched area</div><div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06					

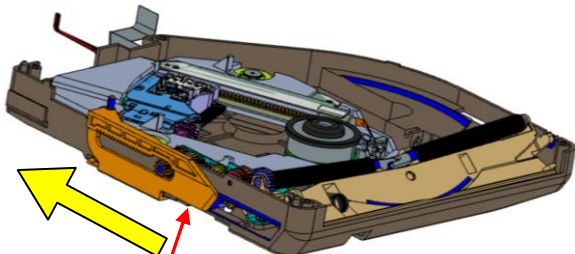
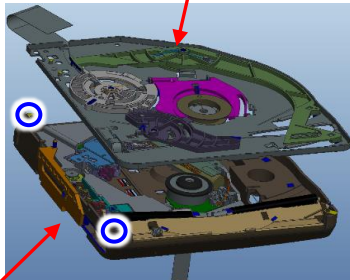

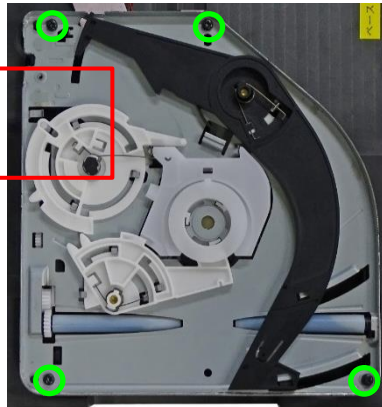
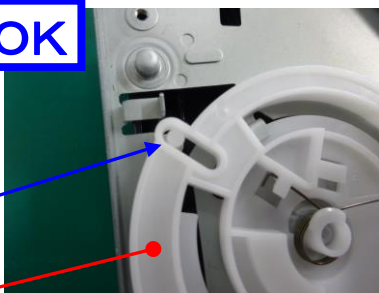
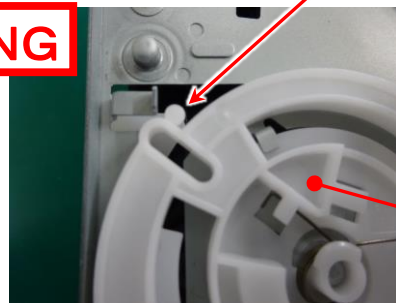
No.	Picture				
3-5	<div>Handling of BU</div> <div><div><div>【Note】</div><div><div>OK</div><div>Example of how to hold the BU</div><div><div>Have side walls of BU base</div></div></div><div><div>OK area to touch the BU</div><div><div><div>:OK area</div><div></div></div></div><div><div><div>Device Optical</div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06					

No.	Picture					
3-6	<div><div>BD DRIVE Assemble (BU-1)</div><div><div>Step 1</div></div><div><div>Step 2</div><div>Longer reinforced plate</div><div>shorter reinforced plate</div><div>FFC40EAS</div><div>Insert the longer side of the reinforcing plate into BU.</div></div><div><div>Step 3</div><div>shorter reinforced plate</div><div>(Front Side)</div><div>(Back Side)</div><div>FFC09EAS</div><div>Longer reinforced plate</div><div>Insert the shorter side of the reinforcing plate into BU.</div></div><div><div>【Procedure】</div><div>Step1: Attach INSULATOR (BU) to BU.</div><div>Step2: Connect FFC40EAS.</div><div>Step3: Connect FFC09EAS on BU.</div></div><div><div>【Note】</div><div>How to insert INSULATOR (BU)</div><div><div>OK</div></div><div><div>NG</div><div>Inserts failure</div></div><div><div>OK</div></div><div><div>NG</div><div>Misuse for CASE BOTTOM</div></div><div>INSULATOR (BU)</div><div>INSULATOR (BASE)</div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

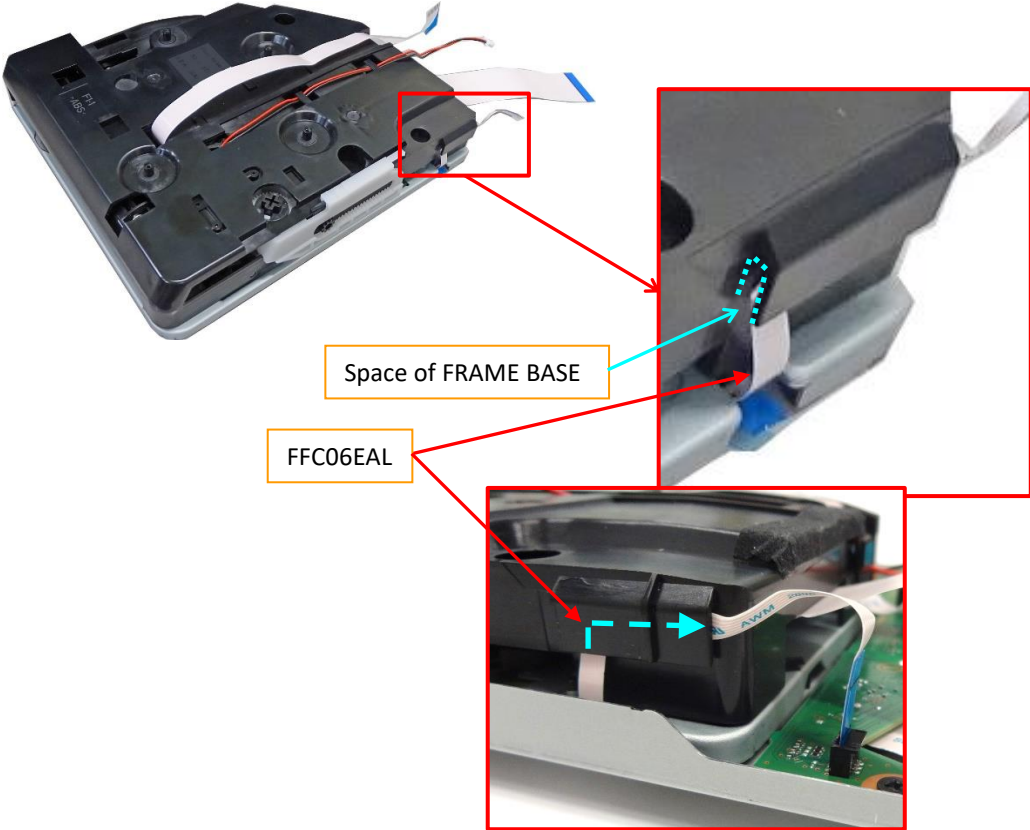
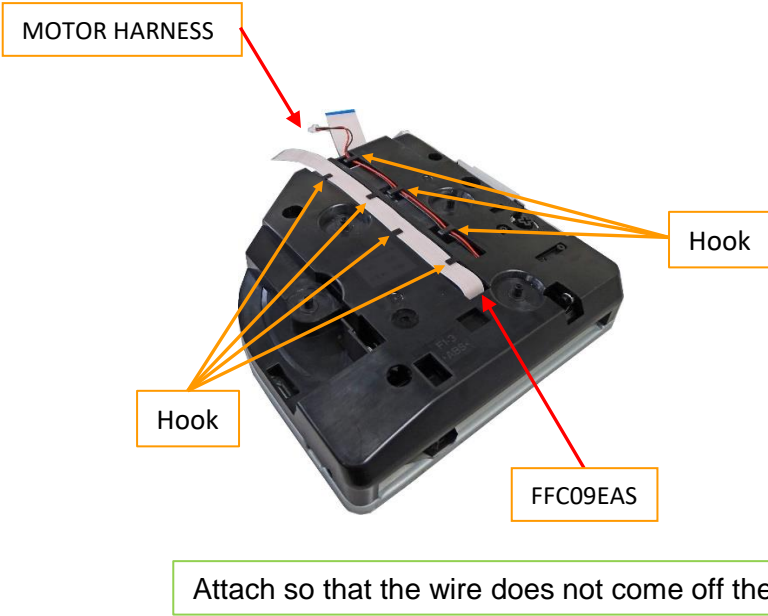


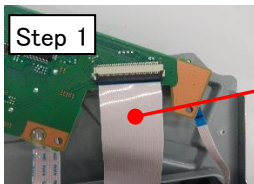

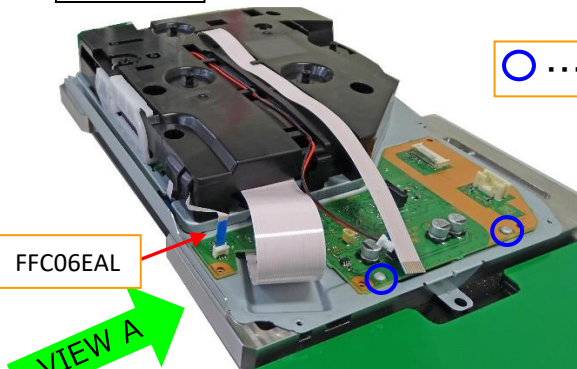
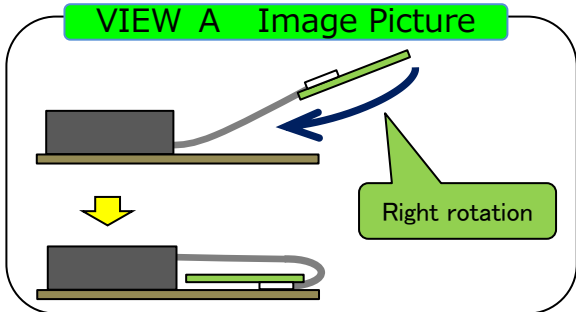
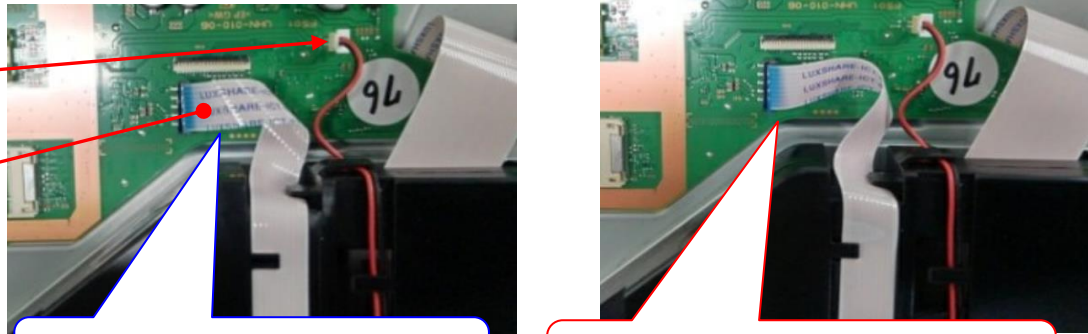
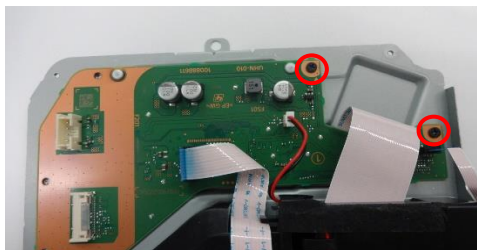
No. 3-6	BD DRIVE Assemble (BU-2)					Picture
<div>Step 4, 5</div> <div><div>FRAME BASE ASSY</div><div>FFC09EAS</div><div>•••Guide</div><div>Square hole</div></div> <div><div>Step 6</div><div>•••SCREW P2</div></div> <div><div>【Procedure】</div><div>Step4: Insert FFC09EAS through the square hole of FRAME BASE ASSY.</div><div>Step5: Align the BU with the guide of the FRAME BASE ASSY and install it.</div><div>Step6: Fix BU with SCREW P2.</div></div>						
<div>【Note】 How to Attach FFC09EAS</div> <div><div>OK</div><div>FFC09EAS</div><div>Square hole</div></div> <div><div>NG</div><div>Sandwiched with BU</div></div>						
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06



No. 3-7	BD DRIVE Assemble (TOP FRAME ASSY)					Picture		
<div>Step 1</div>  <div>SLIDE CAM</div>			<div>Step 2</div>  <div>TOP FRAME ASSY</div> <div>BASE FRAME ASSY</div> <div>•••Guide</div>			<div>Step 3</div>  <div>•••SCREW B2.5</div> 		
<div>【Procedure】</div> <div>Step1: Push SLIDE CAM in the direction of the arrow (until it stops).</div> <div>Step2: Align TOP FRAME ASSY with the guide and place it on BASE FRAME ASSY.</div> <div>Step3: Fix by SCREW B2.5.</div>								
<div>【Note】</div> <div>About the PIN position of SLIDE CAM</div> <div><div>OK</div><div>SLIDE CAM pin is in the hole.</div><div>ARM ROTARY</div></div> <div><div>NG</div><div>SLIDE CAM pin is out of the hole</div><div>ARM ROTARY</div></div>								
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06		

No.	Picture				
3-8	<div><div>BD DRIVE Assemble (SW Board)</div><div><div><div>Step 1</div><div><div><div>Bending place</div><div>Reinforcing plate 1 line side</div><div>FFC06EAL</div></div><div><div>Fold the reinforcing plate 1 line side at the bending place.</div></div></div><div><div>FFC06EAL</div><div>SW Board: NLU-002</div></div></div><div><div><div>【Procedure】</div><div>Step1: Connect FFC06EAL into the SW board.</div><div>Step2: Place the SW board on the FRAME TOP.</div><div>Step3: Fix the SW board with SCREW M2x4.</div></div><div><div>Step 2</div><div><div>Guide</div><div>Hook-A</div><div>Hook-B</div><div>Insert the slotted hole of the SW board into (Hook-A) and (Hook-B) Dive down.</div></div></div><div><div>Step 3</div><div><div><div>○ ...Hook</div><div>○ ...SCREW M2x4</div></div><div><div>OK</div><div>Hook-A</div><div>Hook-B</div><div>ARM ROTARY</div><div>NG</div><div>SW board is Riding up on Hook-B</div><div>Switch is Riding up on ARM ROTARY</div></div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1000 Series Assembly Standard
					DATE 2020/11/06

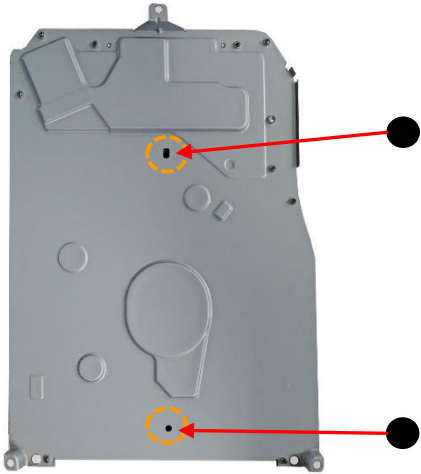

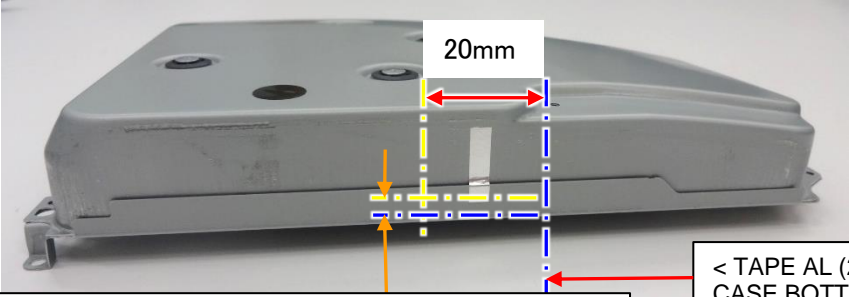
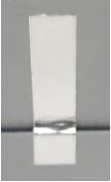
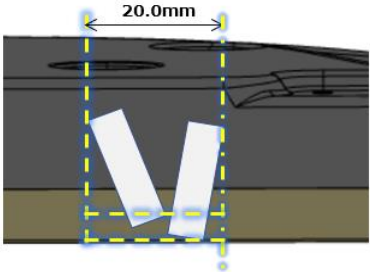
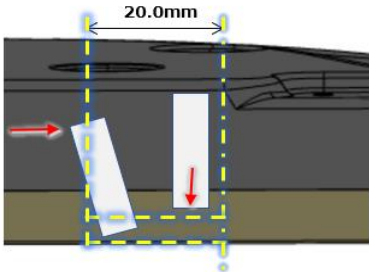
No.	Picture				
3-9	<div><div>BD DRIVE Assemble (FRAME COMPL ASSY)</div><div><div>Step 1</div></div><div><div>Step 2, 3</div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06					

No.	Picture				
3-10	<div>BD BLOCK Assemble (CASE TOP)</div> <div><div><div>Step 1</div><div></div><div>FFC40EAS</div></div><div><div>DRIVE Board : UHN-010</div><div></div></div></div> <div><div>Step 2, 3, 4</div><div></div><div>○ ...Guide</div><div>MOTOR HARNESS</div><div>FFC09EAS</div><div>VIEW A</div><div>Rotate the Drive board half a turn as shown below (reverse the front and back)</div><div><div>VIEW A Image Picture</div><div></div></div></div> <div><div>Step 5, 6</div><div><div>OK</div><div>【Note】</div><div>About the routing of FFC09EAS</div><div>NG</div></div><div><div><div>MOTOR HARNESS</div><div>FFC09EAS</div></div><div></div><div>Process by turning the tip upward</div><div>Since the tip is turned downward, it is easy to come off the hook</div></div><div><div>Step 7</div><div></div><div>○ ...SCREW M2x4</div></div></div>				

No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

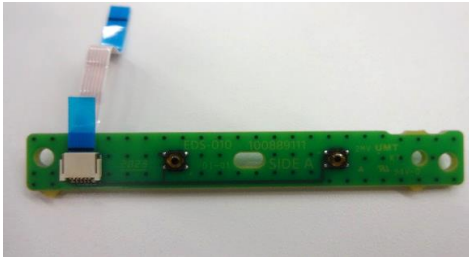
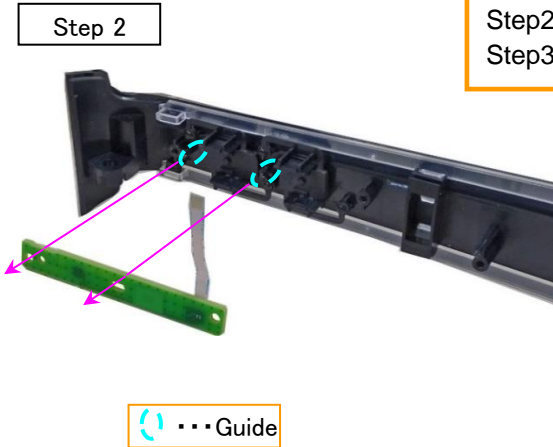




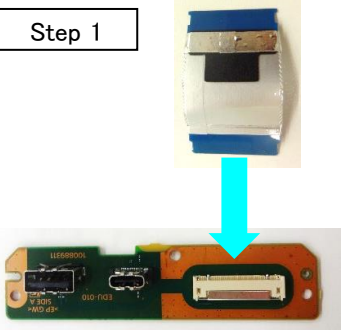
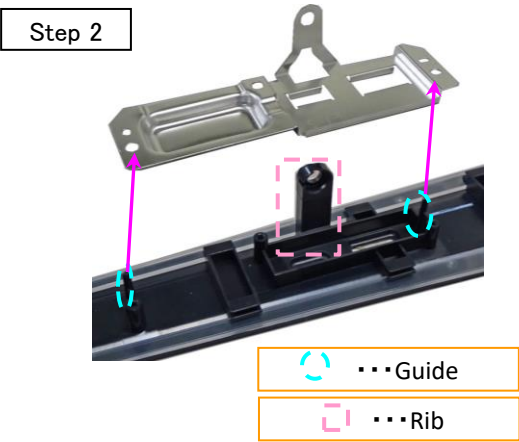
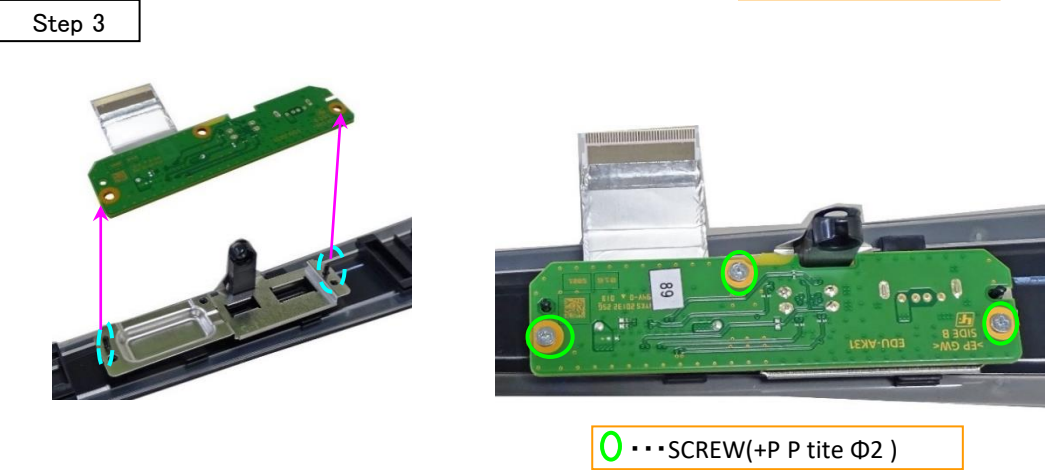
No.	Picture				
3-11	<div><div><div>3-11 BD DRIVE Assemble (CASE BOTTOM)</div><div><div><div>Step 1、2</div><div>INSULATOR (BASE)</div><div>SHEET (EM)</div><div>Insert the INSULATOR (BASE) into the inside of the ASSY CASE BOTTOM.</div><div>Paste SHEET (EM) on ASSY CASE BOTTOM so that it does not paste out from the marking line.</div></div><div><div>Step 3</div><div>ASSY CASE BOTTOM</div><div>MD BLOCK ASSY</div><div>○ ...Guide</div><div>Refer to the above figure. Don't touch the FFC when covering the MD BLOCK ASSY with the ASSY CASE BOTTOM. Align the INSULATOR hole (x4) with the FRAME BASE ASSY guide (x4) and insert it.</div></div><div><div>Step 4</div><div>○ ...SCREW P2</div><div>○ ...SCREW M2x4</div></div></div><div><div>【Procedure】</div><div>Step1: Insert the INSULATOR (BASE) into the inside of the ASSY CASE BOTTOM.</div><div>Step2: Paste the SHEET (EM).</div><div>Step3: Fix by SCREW M2x4.</div><div>Step4: Fix by SCREW P2.</div></div><div><div>【Note】</div><div>How to insert INSULATOR (BASE)</div><div><div>OK</div><div>INSULATOR (BASE)</div><div>Guide</div><div>Inserts failure</div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1000 Series Assembly Standard
					DATE 2020/11/06

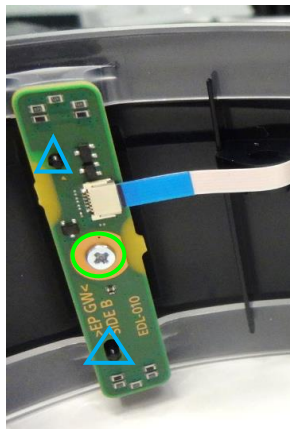
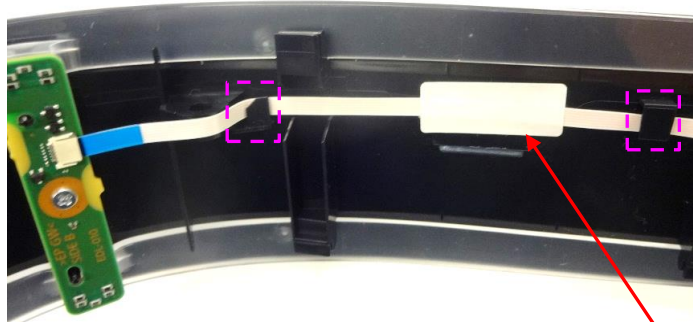




No.	Picture				
3-12	<div><div>BD Block Assemble (SHEET(TOP) , TAPE AL(20x5))</div><div><div><div>Step 1</div><div><div><div>...Hole</div><div></div><div>SHEET (TOP)</div></div><div>Paste SHEET TOP on the hole of CASE TOP</div></div><div><div>Step 2</div><div><div><div>&lt; Lower end position of TAPE AL (20x5)&gt; CASE TOP ---To the center of the upper and lower ends</div><div>&lt; TAPE AL (20x5) pasting standard&gt; CASE BOTTOM---Draw forming</div></div><div><div>TAPE AL (20x5)</div></div></div><div><div>【Procedure】</div><div>Step1 : Paste SHEETS (TOP) in the hole of CASE TOP.</div><div>Step2: Paste TAPE AL (20x5) on BD DRIVE.</div></div><div><div>【Note】</div><div>Pasting position of TAPE AL (20x5)</div><div><div>OK</div><div></div></div><div><div>NG</div><div></div></div></div></div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06					



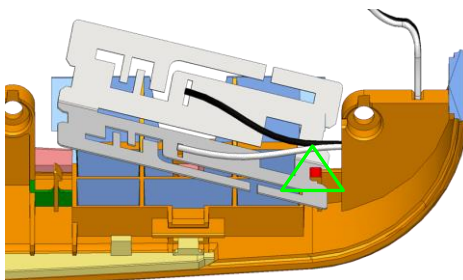

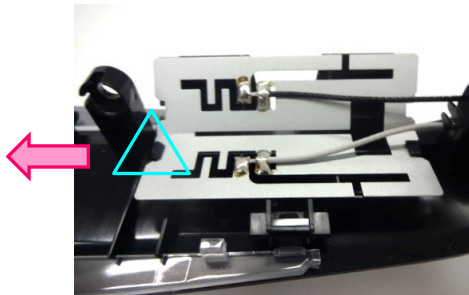



No.	Picture				
	<div>Assembly</div>				
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

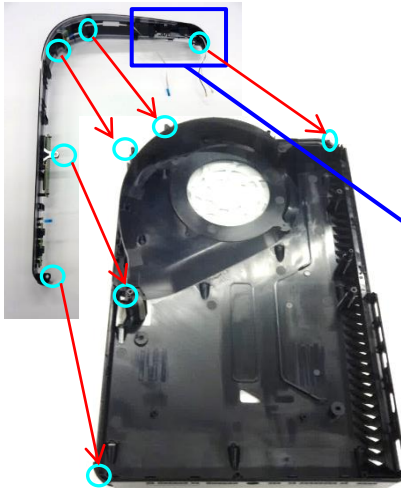
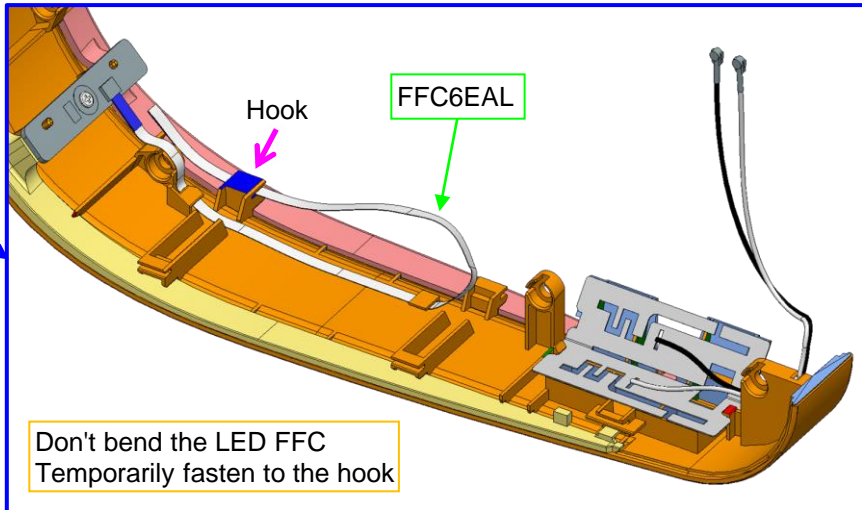
No. 4-1	Assemble SW Board					Picture	
Step 1		Step 2		【Procedure】 Step1 : Assemble the FFC6EASS to the SW Board. Step2: Assemble the SW Board into guide of CABINET ASSY , FRONT. Step3: Fix by SCREW(+P P tite Φ2 ).			
							
		...Guide					
				0 ...SCREW(+P P tite Φ2 )			
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06	

No.	Picture				
4-2	<div><div>Assemble USB Board</div><div><div><div>Step 1</div></div><div><div>Step 2</div></div><div><div>Step 3</div></div></div><div><div>•••Guide</div><div>•••Rib</div><div>0 •••SCREW(+P P tite Φ2 )</div></div><div><div>【Procedure】</div><div>Step1 : Assemble FFC40AUS to USB connector.</div><div>Step2 : Assemble the USB SHIELD into rib of CABINET ASSY, FRONT.</div><div>Step3 : The USB board into guide with fix by SCREW (+ P P tite φ2x6).</div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06					

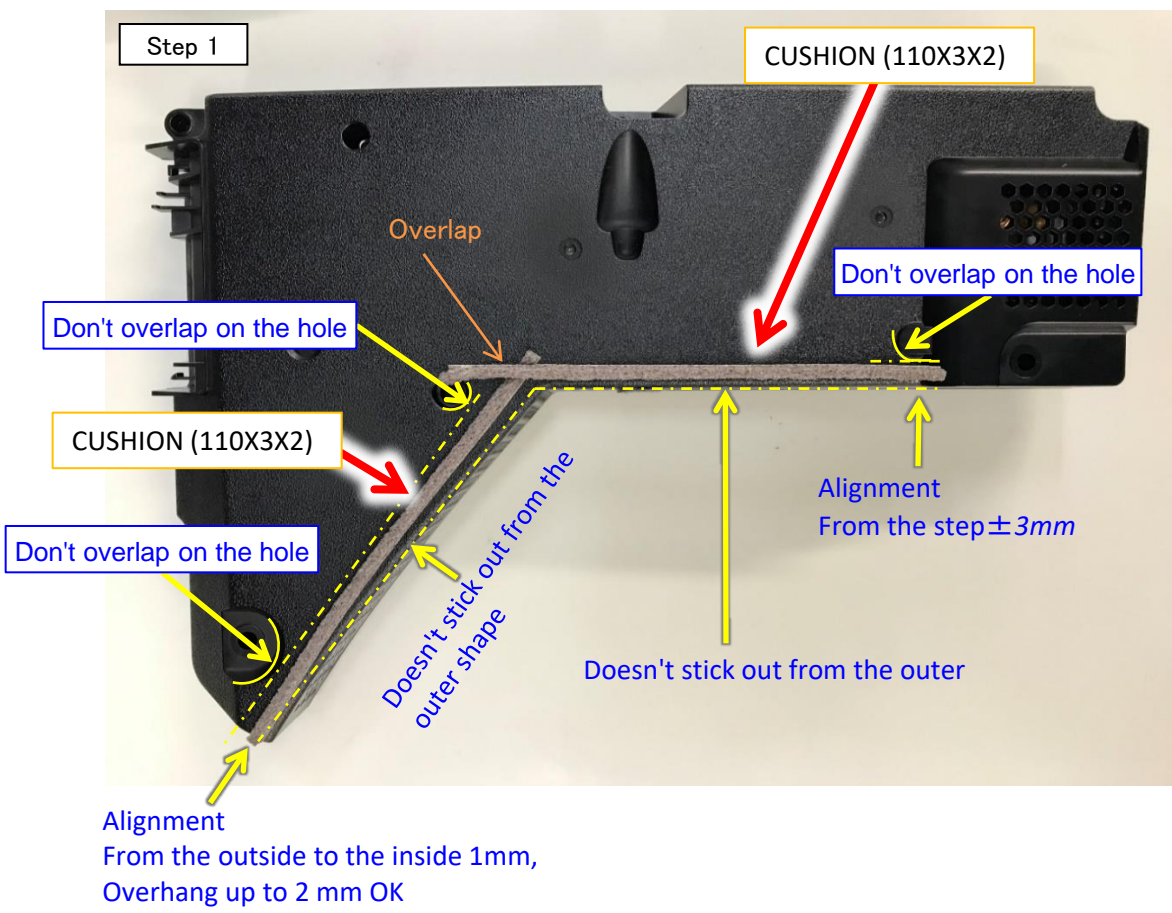

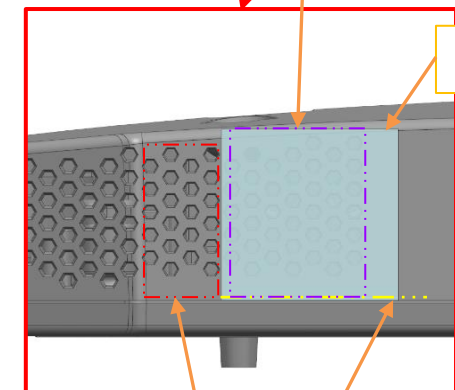
No.	Picture					
4-3	<div>Assemble LED Board</div> <div><div>Step 1, 2</div><div></div></div> <div><div>Step 3, 4</div><div></div></div> <div><div><div><div> ...Guide</div><div> ...SCREW(+P P tite Φ2 )</div></div><div><div> ...Hook</div><div><div>HARNESS FASTENING TAPE</div></div></div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

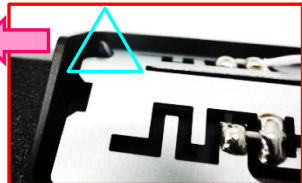

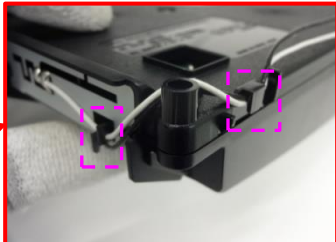

No.	Picture				
4-4	Assemble ANTENNA(REAR)				
	<div>Step 1、2</div> <div></div> <div><div> ...Hook</div><div></div><div><div> ...Hit the ANTENNA (REAR) into the notch</div><div></div><div><div> ...Attach ANTENNA (REAR) to the place where lock finger point is opened in the direction of the arrow.</div></div></div></div>				
	<div>【Procedure】</div> <div>Step1: Assemble ANTENNA(REAR) to the CABINET ASSY , FRONT.</div> <div>Step2: Hook the ANTENNA Cable to hook of CABINET ASSY , FRONT.</div>				
	No.	Part No.	Description	No.	Part No.


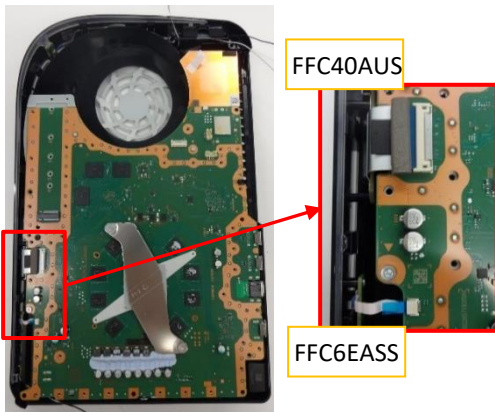
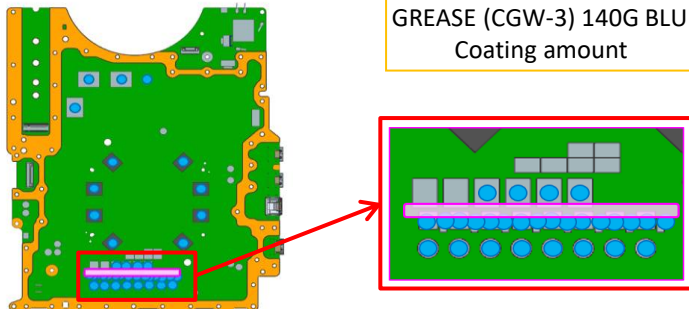
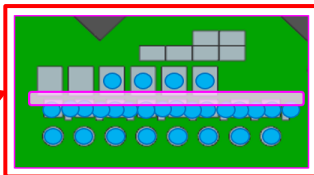
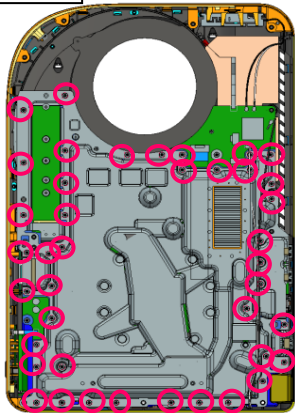
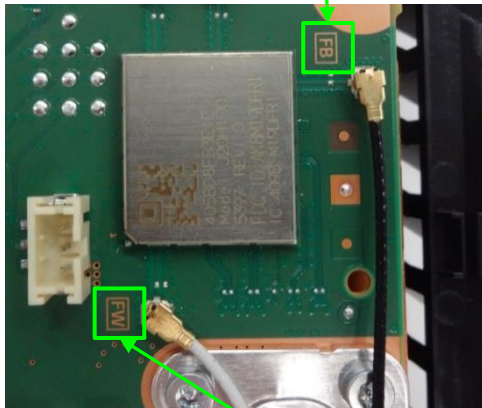

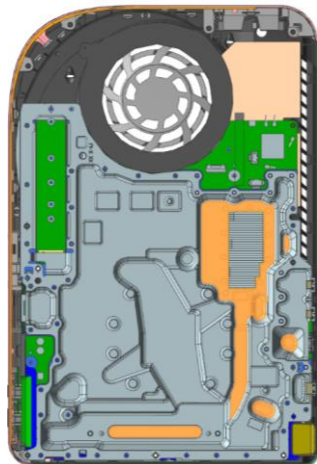
PlayStation®5  
CFI-1000 Series  
Assembly Standard  
  
DATE 2020/11/06



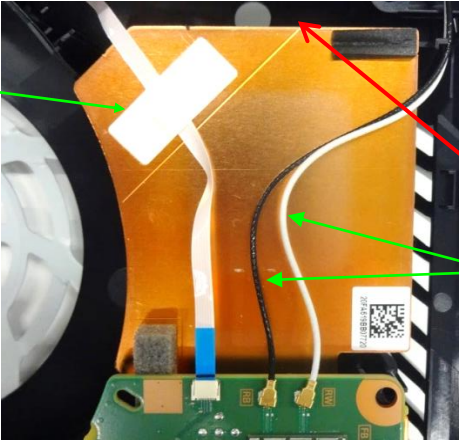
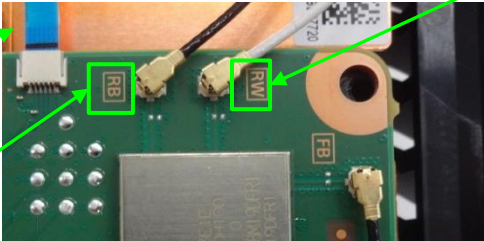
No. 4-5	Assemble CABINET ASSY, FRONT					Picture
<div>Step 1、2</div> 			<div>【Procedure】</div> <div>Step1: Temporarily fasten the FFC6EAL into the groove of the CABINET ASSY , UPPER.</div> <div>Step2: Assembly the CABINET ASSY, FRONT to the CABINET ASSY , UPPER.</div>			
						
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06



No.	Picture				
4-6	<div><div>Assemble POWER BLOCK , ANTENNA(FRONT) (1)</div><div><div><div>Step 1</div><div></div></div></div><div><div>【Procedure】</div><div>Step1 : Stick CUSHION (110X3X2) on the POWER BLOCK.</div><div>Step2 : Stick TAPE(ACDC) on the POWER BLOCK.</div></div><div><div>Step 2</div><div></div><div></div><div><div>TAPE (ACDC)</div><div>Front direction hole 4 rows: Pasting prohibited area</div><div>Vertical limit: ± 1.5 mm when combined with the upper</div></div></div></div>				
No.	Part No.	Description	No.	Part No.	Description
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No.	Picture					
4-6	<div>Assemble POWER BLOCK , ANTENNA(FRONT) (2)</div> <div><div><div>Step 3</div><div></div><div><div>△ ...Attach ANTENNA (REAR) to the place where lock finger point is opened in the direction of the arrow.</div></div></div><div><div></div><div><div></div><div><div>□ ...Hook</div></div><div><div>Pass the cable through the hook of the power block and Connect to the ANTENNA (FRONT) connector.</div></div></div><div><div>Step 4</div><div></div></div></div><div><div>【Procedure】 Step3: Assemble the ANTENNA(FRONT). Step4: Assemble the POWER BLOCK to the CABINET ASSY , UPPER.</div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

No.	Picture					
4-7	<div><div>Assemble MCB BLOCK Assy (1)</div><div><div><div>Step 1, 2</div></div><div><div>Step 3</div></div></div><div><div>Step 4</div><div><div>GREASE (CGW-3) 140G BLU Coating amount</div></div><div><ul style="list-style-type: none"><li>□ : Min 0.0825g , Standard 0.0891g</li><li>● : Min 2.18g , Standard 2.8g</li><li>•Total amount 0.0825g x 40 + 2.18g = 5.48g(Min) 0.0891g x 40 + 2.8g = 6.364g(Std.)</li></ul></div></div><div><div>Step 5</div></div><div><div>Step 6</div></div><div><div>FB : ANTENNA(FRONT) BLACK Cable</div><div>FW : ANTENNA(FRONT) WHITE cable</div></div><div><div>FFC40AUS</div><div>FFC6EASS</div></div><div><div>○ ...SCREW S2.5X5.7</div><div>○ ...SCREW S2.5X5.7</div></div><div><div>【Procedure】</div><div>Step1 : Place the MCB BLOCK.</div><div>Step2 : Temporarily remove the four SCREW S2.5X5.7.</div><div>Step3 : Remove SHIELD ASSY, LOWER and remove FFC40AUS, FFC6EASS Connect to the connector on the MCB.</div><div>Step4 : Apply GREASE (CGW-3) 140G BLU.</div><div>Step5 : Assemble the SHIELD ASSY, LOWER by 41 Screws S2.5X5.7.</div><div>Step6 : Connect the ANTENNA (FRONT) cable to the connector on the MCB.</div></div><div><div>【Caution】</div><div>ANTENNA Cable</div><div>No-ride area : </div></div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06








No.	Picture					
4-7	Assemble MCB BLOCK Assy (2)					
	<div>Step 7</div> <div><div>■ ... HARNESS FASTENING TAPE</div></div>					
	<div>Step 8</div> <div><div>HARNESS FASTENING TAPE</div><div>CABINET ASSY , UPPER ... Rib</div><div>FFC6EALS</div></div>					
	<div>Step 9, 10</div> <div><div>Marking line</div><div>ANTENNA(REAR) Cable</div></div>					
	<div>Step 11</div> <div><div>FFC6EALS</div><div>RW : ANTENNA(REAR) WHITE Cable</div><div>RB : ANTENNA(REAR) BLACK Cable</div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06



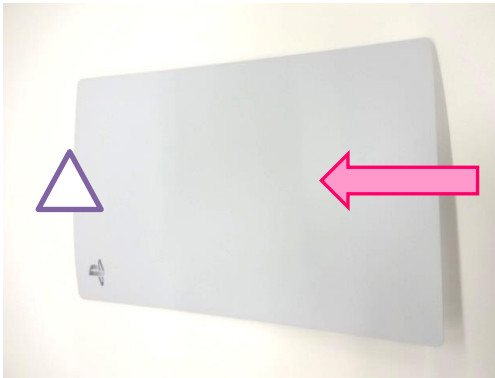
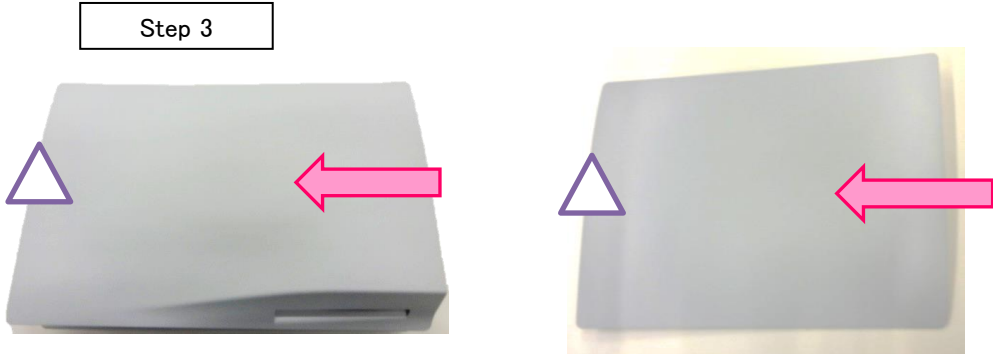


No. 4-8	Assemble BD DRIVE					<div>Picture</div> <div><div>Step 1、2、3</div><div><div><div><div><div><div></div><div>FFC25EAS</div></div></div><div><div>□ ...FFC FASTENING TAPE</div><div>With DRIVE</div></div></div><div><div><div><div><div></div><div>Perform extra length processing, At FFC FASTENING TAPE paste it.</div></div></div><div><div><div><div><div>【Caution】 FFC FASTENING TAPE pasting position</div><div><div>No ride on Fin</div></div></div><div><div></div></div></div></div><div><div>【Procedure】 Step1: Place BD DRIVE on MCB BLOCK Step2: Connect the FFC25EAS to the DRIVE connector. Step3: Paste the FFC FASTENING TAPE.</div></div></div></div></div></div></div></div>	
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06	

No.	Picture				
4-9	<b>Assemble CABINET LOWER</b>				
	<div><div>Step 1</div><div><div>GASKET M2 SIDE</div></div></div>				<div>【Procedure】 Step1: Paste the GASKET M2 SIDE on the back of CABINET LOWER . Step2: Assemble the CABINET LOWER by screws. Step3: Connect HARNESS, POWER E-N (DRIVE4PAF) to the connector. (With DRIVE)</div>
	<div><div>Step 2</div><div><div>With DRIVE</div></div><div><div>Step 2'</div><div><div>Without DRIVE</div></div></div></div>				<div>...SCREW S2.5X22 ...SCREW S2.5X5.7 ...SCREW P3X17 ...SCREW P3X42</div> <div>...SCREW S2.5X22 ...SCREW P3X17 ...SCREW P3X42 ...SCREW P3X30</div>
No.	Part No.	Description	No.	Part No.	Description
					PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06



No.	Picture					
4-10	Assemble FAN					
	<div><div>Step 1</div><div></div><div>DC FAN (G12L12MS1AH-56J14)</div></div> <div><div>Step 2, 3</div><div></div><div>...SCREW P3X10 ...SCREW P3X30 ...SCREW S2.5X22</div><div>...SCREW M3X16(SHAPES)</div></div> <div><div>Step 4</div><div></div><div>Hook the cable</div><div>Insert lock finger point on both sides of CABINET LOWER and attach.</div></div> <div><div>Step 5</div><div></div><div> SEAL , SCREW</div><div> CONNECTOR SEAL(D) (Without DRIVE)</div><div> CONNECTOR SEAL(E) (With DRIVE)</div></div> <div><div>【Procedure】</div><div>Step1 : Assemble the FAN and connect the cable to the connector. Step2: Assemble FAN GUARD LOWER with 3 types of screws. Step3: Assemble M.2 SHIELD with SCREW M3X16 (SHAPES) Step4: Assemble FAN GUARD LOWER. Step5: Paste CONNECTOR SEAL, SEAL, SCREW.</div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06

No.	Picture					
4-11	Assemble Panel					
	<div><div>Step 1</div><div><div>SCREW M2.5X28</div></div></div> <div><div>Step 2</div><div>Hold the position of  and move in the direction of the arrow Slide and attach.</div><div></div></div> <div><div>Step 3</div><div><div>PANEL LOWER E (With DRIVE)</div><div>PANEL LOWER D (Without DRIVE)</div></div></div> <div><div>【Procedure】</div><div>Step1: Assemble CABINET ASSY and UPPER with SCREW M2.5X28.</div><div>Step2: Assemble PANEL UPPER.</div><div>Step3: Assemble PANEL LOWER as well as PANEL UPPER.</div></div>					
No.	Part No.	Description	No.	Part No.	Description	PlayStation®5 CFI-1000 Series Assembly Standard  DATE 2020/11/06